

RECTANGULAR DUCT FORMING



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Spiro International SA Presents The Rectangular *PRO* Line!

Spiro® offers to metal sheet workshops an advanced hydraulic rectangular duct forming line to boost the production capacity and support a smooth and automatic operation. The standard design of the machine features a straightening unit with automatic sheet inlet for 1 sheet dimension, as well as a decoiler and an automatic bending and shearing unit. Various module options are available upon request (e.g. multiple decoilers and notching units).

Standard Program Features

- » Rectangular duct with allowances for double seam
- » Rectangular duct with allowances for corner or Pittsburgh lock
- » U-duct with variable allowances - also prepared for inner standing seam
- » L-section with variable allowances
- » Plain sheet with or without Z-profile



Technical Data

Processable Sheet Thickness	0.5 – 1.1 mm
Coil Width	500 – 1500 mm
Max. Coil Weight	7.5 tons
Duct Dimension for Box Sessions	Min. 140 x 140 mm Max. 2500 x 2500 mm
Dimension L-section	Min. 10 x 120 mm Max. 2500 x 2500 mm
Capacity	5 – 8 tons/day
Power Supply	4 KW / 400 V / 50 HZ / 3-phase (other voltage on request)



Contact us today to obtain more details!

THE *Original* SINCE 1956



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